



Optix® CA-927 HF

Plaskolite, Inc. - Polymethyl Methacrylate Acrylic

Sunday, November 3, 2019

General Information

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Material Status	• Commercial: Active
Availability	• Europe • North America

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate	12	g/10 min	ASTM D1238
Molding Shrinkage - Flow	2.0E-3 to 6.0E-3	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	345000	psi	ASTM D638
Tensile Strength	7200	psi	ASTM D638
Tensile Elongation (Break)	15	%	ASTM D638
Flexural Strength	7000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	0.90	ft·lb/in	ASTM D256
Gardner Impact ² (0.125 in)	28.0	in·lb	ASTM D5420
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	164	°F	ASTM D648
Vicat Softening Temperature	226	°F	ASTM D1525
CLTE - Flow (-22 to 86°F)	5.6E-5	in/in/°F	ASTM D696

Notes

¹ Typical properties: these are not to be construed as specifications.

² Geometry GB